

Pharmaceutical and BioProcessing Application

High Performance Controlled Rate Freeze/Thaw Chamber



Farrar Scientific offers state of the art solutions for a rapid freeze/thaw process for Bio Processing applications, greatly reducing the freeze or thaw conditioning time from days or weeks to hours.

Our Control Rate Chamber Model 4006, (air cooled) or 4106, (water cooled) can rapid freeze/thaw from +40C to -80C.

The Farrar Scientific Controlled rate chamber enables fast, uniform bulk freezing and thawing of Protein or products contained in a variety of containers, (bags, bottles or any size containers) such as single use system (SUS), polycarbonate vessels or polypropylene vessels.

“Rapid bulk freezing and/or thawing in hours instead of days or weeks”

General Performance:

- ◆ Uniform, repeatable results improve quality control in production and logistics.
- ◆ Forced-air circulation provides quick pulldown from ambient to desired temperature throughout the container extending to the fluid core which avoids false freeze points and optimizes the freezing process (1,000 CFM air circulation).
- ◆ Repeatable Freeze & Thaw process.
- ◆ Eliminates uncertainty. Provides temperature specific conditioning to satisfy processing and shipping protocols for various pharmaceuticals.
- ◆ Solid phase conditioning assures maximum heat of fusion for greater energy storage and longest cooling capacity over time.

Application and Electrical Requirements

Application	Pharmaceutical and Bioprocessing.
Chamber Volume	659.8 L (23.3 Cu. Ft.)
Temperature Range	Programmable +40°C to -80°C
Electrical	380 VAC, 3 Ø, 60Hz, 26 FLA
Ambient Operating Temperature	+18°C to +30°C
Air Cooled Condenser Requirements	+18°C to +30°C
Water Cooled Condenser Requirements	Tower Water 85°F (29.5°C), Max. flow rate 7gpm (26.5 l/min). Chilled Water 45°F (7.2°C), Max. flow rate 3.5 gpm (13.25 l/min).

Dimensions

Interior Dimensions (W x D x H)	34" x 27.5" x 43" 863.6 x 698.5 x 1092.2 mm
Exterior Dimensions (W x D x H)	75" x 38" x 80" 1901.5 x 960.4 x 2028.8 mm
Net Weight	544 Kg (1,200 lbs.)
Shipping Weight	794 Kg (1,750 lbs.)

Performance Data

Pull Down Empty Chamber	< 38 minutes from +25°C to -80°C
Door Open Recovery @ -80°C	< 10 minutes
100L Load +25°C to -80°C	< 12 Hours
Uniformity Air Temperature	+/- 2.0°C
Uniformity Product Temperature	+/- 1.0°C

Refrigeration System

Heat Transfer	Convection, Air Flow Evaporator
High Stage	R-449A
Low Stage	R-508B
Defrost	Auto defrost program, EZ1 Key Touch
Heat of Rejection – Air Cooled	38,000 BTU/hr (11 Kw/hr)
Heat of Rejection – Water Cooled	1,700 BTU/hr (0.5 Kw/hr)

Controller

Programmable Controller	Watlow PID
Sensor	RTD PT100 Din A
Dry Contacts	Standard (C, NO, NC)

Additional Services/Options

- Validation IQ/OQ/PQ
- Temperature Mapping
- Custom Programming
- Door Ajar Alarm
- Lockable Front cover
- Banded Tray/Containment Shelf